

ENERGY INDUSTRY INNOVATIONS



Selected Case Study Highlights from Over 300 *U-line*[™] Runs Where this Market Leading Technology Has Reduced the Cost and Carbon Impact of Well-Intervention Operations



"

I founded GA R&D in **2010** in Aberdeen, Scotland, to follow a simple ethos to tackle major energy challenges and develop ground-breaking IP. That ethos is:

- Listen to the industry
- Learn of its challenges
- Understand the issues and then...

OUR CULTURE

• Define, design & supply innovative solutions

Now, with proven results and a positive impact on industry from our first commercialised technology our plans to scale-up our *U-line* business, speed up the development of our second game changing technology line *and* bring forward the future pipeline of IP.

"

Yerasimos Angelis, Managing Director

© GA R&D Ltd 2022



KEY MILESTONES





GLOBAL REACH



HUBS (6 to date)

- MANUFACTURING (3 Countries)
- PARTNER / AGENTS (10 to date)

• OPERATIONS (>400 to date)



Current Industry Conveyance Limitations . . .

- Stability & Resistance
- Rolling inefficiency
- Fasteners / risk of dropped object in hole
- Well integrity risk
- Problematic field maintenance
- Introducing the possibility of human error
- Non-universal / separate tools per application
- Large Tool inventories & Cost to purchase and manage fleet
- Operating limitations / inability to reach Target Depth
- Possibility of Mis-Run \$\$







U-line[™] Roller Technology - Technical Overview -





Our Solution U-line[™] Roller Technology

U-line[™] Roller is a novel, cost-effective, <u>Universal</u> System approach to Conveyance

- Modular dual e-line & slick-line function
- Multiple Wheel sizes available per chassis
- Compatible with all existing downhole intervention technologies
- > The strongest, most flexible, roller on the market
- Extending the Reach of Intervention in deviated wells

whilst also...

EFFICIENCY

Reducing Risk, Cost & Complexity





U-line[™] Roller Technology 'What it means for our Clients'

U-line[™] Roller Technology provides the following benefits:

- Mobilised in a peli-case, light transportation
- Minimises the operational footprint



- > Existing well services personnel can deploy, support available remotely if needed
- Enables lighter / faster intervention e.g. slickline Vs tractor / coiled tubing conveyance
- Small, agile fleet, adaptable with minimal maintenance man-hour requirements

Enables our Operating Company clients to significantly reduce operating cost

& carbon footprint, protecting the Environment!



U-line[™] Roller Applications

GARD *U-line*[™] Roller Technology is used for many different applications . . .

- ✓ Production Logging
- ✓ Cement Bond Logging
- ✓ Perforating
- ✓ Caliper
- ✓ Pipe Recovery
- ✓ Camera
- ✓ Inflatable Plugs

- ✓ Digital Slickline
- ✓ Drifting
- ✓ Memory Gauge
- ✓ Gas Lift Remediation
- ✓ Plugging
- ✓ Sliding Side Door Manipulation
- ✓ Micro Coil



Conveyance Simulation



We work closely with our *U-line*[™] Partners and offer the following services:

- Toolstring Design
- Well Analysis
- *U-line*[™] Operational Analysis Report

Planning for Success!



U-line[™] Roller Technology Example of Achievements to-date

- UKNS, offshore: Compaction & Pulsed Neutron log HPHT, 169.4degC, 8,300psi reservoir toolstring reaching 16,463ft (5,018m) / 44°
- W.Africa, delta: <u>Tubing diagnostics, slickline</u> reduces intervention cost by 75% Vs wireline tractor 13 slickline runs in total to 10,850ft / 79°
- Malaysia, offshore: <u>Gas lift change-out</u> valve changed-out successfully at 11,800ft / 72° negotiating a long tangent (7,880ft holding at an average of 71°) to reach TD, effective jarring at target
- UKNS, offshore: <u>Fibre Optic deployment</u> enables delivery of high-quality DTS data set from a tortuous gas condensate HPHT environment
- Malaysia, offshore: <u>Thru Tubing Sand Screen</u> enables access to target nipples at 9,389ft / 75° max. and delivers effective mechanical jar action to set 'X' lock / TTSS when there were no other intervention solutions 2023 SPE/ICOTA conference paper
- UKNS, offshore: Bridge Plug Drift reaching 14,900ft / 81° in a tortuous well
- India, offshore: <u>U-line Conveyance Technology</u> widely adopted by the National Oil Company via Expro in order to reduce field intervention \$\$
- W.Africa, delta: Plug & Perf on e-line WSO target perf depth 10,360ft / 74°



Case Study #1 - GARD U-line™ Unlocks 1.7MMbbls of reserves

The Challenge

A Malaysian NOC suffered a platform shutdown, the bestproducing well was to be brought back on-line after being shut-in for 2.1/2 years

Major problems were initially encountered when undertaking remedial sand control operations, with 'legacy' mechanical rollers only able to travel 1/3 of the required distance!

All alternative conveyance solutions were assessed and it was decided to use slickline deployed GARD *U-line*[™] Rollers to access target nipples in both long and short strings





Case Study #1 - GARD U-line[™] Unlocks 1.7MMbbls of reserves

Results

- First deployment reached 1,463m (4,800ft) An extra 533m (1,750ft) further than previous attempts using 'conventional' roller technology
- GARD worked with the Operator to re-configure and optimize U-line[™] toolstring design with subsequent runs reaching targets at 9,389ft / 74deg & 8,608ft / 75 deg
- The operation was deemed a major success, thru' tubing sand screens set successfully in target nipples – R.O.I. 3 weeks after well brought back on-line

Highlights

- > 308,000ft (94Km) travelled during the intervention programme
- ➤ NO U-line[™] Roller components replaced
- Effective mechanical jar action at setting depth
- Multiple high-deviation intervention learnings for all stakeholders
- ➤ U-line[™] Product Validation for NOC





Case Study #2 - GARD U-line[™] Eliminates wireline tractor

An Operator planned to perform a well intervention diagnostic programme, well modelling suggested that costly wireline tractor was the only available option in order to reach target depth (TD) of 3307.08mtrs(10,850ft) at 70dec deviation

79deg deviation



The Results

- > Multiple Tool deployments were performed successfully using *U-line*[™] Roller Technology on slickline
- > 50% Operational Time Saving, reducing risk to asset and personnel
- ➢ 85% Cost Reduction Vs wireline tractor
- Full Case Study Available



Case Study #3 - GARD U-line[™] Enables access to problem GLM, Reduces \$\$

The Challenge

A Client planned to perform a gas lift remediation programme to replace dummy valves with orifice valves within a 3.1/2" completion, offshore Malaysia

The deepest gas lift mandrel (GLM) was located at 3,598mtrs (11,800ft) at 71.3deg

The Result

- ➤ U-line[™] successfully conveyed a kickover tool to the deepest GLM, negotiating a long tangent section of 2,462mtrs en-route
- Mechanical jar action was proven effective at depth
- Slickline intervention was used instead of more costly e-line tractor/stroker
- R.O.I. 3 weeks after well brought-on-line





© GA R&D Ltd 2022



Case Study #4 - GARD U-line[™] Ensures retrieval of valuable UKNS HPHT data

The Challenge

A North Sea Oil & Gas Operator was facing a unique challenge when attempting to log their HPHT wells, due to the presence of high-viscous residue and buckled tubing

These factors caused cable tension to increase close to cable safe working limit (SWL) – as well as 'clogging' critical logging tool components and rendering logs ineffective

The Solution

U-line[™] Rollers were selected for conveyance after analysing all available products on the market, due to:

- Increased lift & clearance Capability
- Lowest rolling co-efficient on the market



With natural production of 120mScf per day, prior attempts to log required flow to be reduced to 1/4 rate in order to eliminate toolstring lift, leading to a sub-optimal data-set and poor R.O.I.



Case Study #4 - GARD U-line[™] Ensures retrieval of valuable UKNS HPHT data

Results

- First mobilization validated the use of U-line[™] Rollers using slickline to deploy Drift & X-Y Caliper
- Second mobilization also involved deployment of fibre-optic cable, to undertake a DTS (temperature & acoustic) log at double flow rate Vs standard wireline logging capability
 - ◆ Bespoke size U-line[™] Rollers were attached to the end of fibre optic cable and run to sump at 17,400ft in order to ensure that cable was positioned correctly across the reservoir section
 - U-line[™] Rollers eliminated 'stiction' when pulling off-station after a 14hr static period (6 hour flow), cable tension controlled and within SWL
 - All data processed and a well-defined log delivered!





U-line[™] Roller Technology Summary

Our solution delivers...

Ease of Use

✓ Simple & Reliable

✓ Low maintenance

Modular

Rugged

Universal

Performance

- ✓ Slicker, Safer, Stronger
- Multifunction
- ✓ Increase Capabilities

Cost Saving

- ✓ Rig time savings
- ✓ Smaller inventory
- ✓ Agile supply chain
- Light intervention enabler

Applications

- ✓ Slick-line
- ✓ E-line
- Perforating
- ✓ P&A
- ✓ Tractor
- Coiled Tubing

...'Emission Possible'



Thank You! Questions Please

For further information contact:

Yerasimos Angelis, UK MD <u>y.angelis@ga-rd.co.uk</u> +44 (0)1224 515980 linkedin.com/in/yerasimos-angelis-17b80870 Donald Mitchell, Director <u>d.mitchell@ga-rd.co.uk</u> +44(0)1224 518019 linkedin.com/in/donald-mitchell-8bba5325

www.ga-rd.co.uk

Please also Visit the GA R&D Ltd YouTube Channel for access to all animations and join us on linkedin for regular Company updates