



CHP WELL SCREEN







Well Completion Products

2022

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Company introduction

- Started in 1983 as Independent manufacturer
- Screen and Inflow Control specialist
- Production in The Netherlands
 - Abu Dhabi
- Over 10.000.000 ft installed and producing successful
- > 10.000 ICD's reducing WC and GOR
- > 15.000 Dissolvable plugs
- Suppling to major and smaller operators and service companies
- Customized design
- In house engineering and design validation & testing
- ISO Certified (ISO-9001-2015)



Product Overview

H.P. Well Screen (HPWS) is Europe's largest private family-owned manufacturers and specialist of wedge wire screen filtration products. We are manufacturing and engineering customized screen solutions for applications in the **Oil & Gas, Geothermal, Water** and Petrochemical Industries.

We offer the following products;

- Well Screens
- Inflow Control Devices
- Swellable Packers
- Dissolvable plugs
- Complementary products



Well Screens

- Slotted liner / Pre-drilled Liner
- FreeFlow
- SandFree / SolidWrap
- SlimPack
- PoroBond
- PoroLock / HD / Shield / ER TT
- Wash Pipe Free
- Annular Barrier



Well Screens - Slotted liner / Pre-drilled Liner



- Sand control
- Bore hole stability
- o Long horizontals
- Accurate multi spindle CNC machining
- Customized designs: Spiral / Staggered / Gang
- Every single slot / hole inspected
- Flush design for narrow sidetracks



Well Screens – Free Flow

- Rod base wire wrapped screen
- Direct formation contact
- Optimal cleaning ability
- Optimized OD/ID ratios
- High flow heavy duty V-wires
- Superior weld strength
- Internal external flush design



Well Screens – HD Bridge Slotted

- High density punched screen jackets
- Higher open area and more accuracy
- Non clogging slots
- High damage tolerance
- Economical & robust sand control



Well Screens – SandFree / SolidWrap



- Free flow continuous slot opening
- Best tolerances +25/-50 micron (99,7%)
- High flow V-wires for fine formation sands and heavy oil
- Heavy duty wires for erosion resistance and thermal applications
- Chrome and nickel alloys for sour service
- Protective outer shrouds for multi laterals
- House shaped wires for custom design
- Hardened WWS options for higher erosion resistance



Well Screens – Slimpack



- Pre-packed with gravel between dual WWS
- Replacing conventional gravel packs
- High permeable glass beads, ceramic or resin coated gravel
- Thin pack for reduced OD/ID ratio running operations
- Compacted with unique vibrating system
- Controlled and monitored curing process



Well Screens – PoroBond



- Multiple layer design
- 3D with high plugging resistance
- Sinter technique with diffusion of all layers
- Strong protective outer shroud
- Customized design







Well Screens – PoroLock



- Unique simultaneous forming of layers
 - o Patented technology
- Weave locked by direct wrapping
- Multiple layer design
- No risk of weave damage by manufacturing process
- No welding on weave
- World best weave quality and validation system
- World highest collapse and burst rates
- Erosion resistant weave options



Well Screens – PoroLock HD



PoroLock HD - Chalk

- Optimized control layers for unstable chalk
- Rotation ability in squeezing chalk formation
- Ultimate collapse strength
- Bonded centralizers with 40% reduced friction (Maxwell)
- 2 successful wells in the north sea
- 25-34 kNm torque / 5-20mMT weight / 10 rpm





Well Screens – PoroLock Shield

Field Proven PoroLock Screen Superior Erosion Resistance

- 300% increased erosion resistance by reducing flow velocities
- Shroud hole pattern offset from the base perforations
- Flexible shield sections to match base pipe perforation design
- Unique direct wrapping of all layers on inner shield
- PoroLock's superior sand control and mechanical strength





Well Screens – PoroLock ER TT

PoroLock Through tubing Superior erosion resistance

- 400% increased erosion resistance by reducing flow velocities
- **500%** increased erosion resistance in combination with ER weave

- Basepipe-less design with heavy duty inner and outer shroud
- Flush inside and outside avoiding turbulence
- High open structure reducing velocity
- Flexible OD to fit through any nipple profile
- Tapered design for small annulus

Well Screens - Wash Pipe FREE Screen



- Screen deployment without inner string
- Dissolvable plugged Perforation Assembly
- Time and cost savings
- Ability to wash to TD
- Less fluid losses to formation and formation damage
- Effective wellbore and screen cleaning
- Improved breaker coverage
- Improved gravel packing
- Comes with all screen types





Reliable stand-alone screen in layered reservoirs

- Plugging starts in the annulus screen/ wellbore lower permeability
- Avoid mixing along liner length will use swell packers / ICD's
- Alternative to ESS
- Stops mixing in the anulus
- PoroLock direct wrapped metal mesh
- Mesh sizes from 60 to 600 micron
- Oblique swelling elastomer





Inflow Control Devices

- AICV Autonomous Inflow Control Valve
- QFlux ICD
- QFlux DPNA
- QFlux IBPV
- SelectFlux on/off ICD
- Qflux IBV



Inflow Control – Increased Oil Recovery (IOR)

Water & Gas breakthrough problems

- Friction inside the well
- Heterogeneous reservoirs
- Fractures
- Fingering and mobility ratio

Inflow Control is required

INFLOW CO	NTROL
QFlux®	Passive ICD
Qflux DPNA	Plugged nozzle
SelectFlux®	Active Valve
AICV®	Automatic Valve



Inflow Control – Modeling & Design - NETool

- Focus on reservoir objectives:
- Oil recovery or max flow io delaying water breakthrough
- Selection of isolation seal locations based on formation permeability or production profile.
- Computation of optimum choking level for each interval for best oil recovery
- Computations of oil, gas and water flow rates, average reservoir pressure and recovery factor with time
- Determination of well intervals likely to be the sources for early water or gas break-though
- Determination of the time of water or gas break-through.
- Scenario analysis
- Assessment of multiple design options and selecting one that best meets reservoir and production objectives.







Inflow Control Devices - AICV





Stops water & gas completely at breakthrough

- Autonomous, requires no external power or control system
- Reversible, allows the oil to pass after an earlier stoppage.
- No limit in number of zones
- Retrofitable, can be installed in new and old wells
- Valve functions based on viscosity ratio
- ICD function chocking back oil production at start-up
- No separation, transport and handling of unwanted fluids



	Water Reduction	Gas Reduction			
:	AICV [*] produces 95% less water vs. regular ICD AICV [*] produces 93% less water vs. RCP-AICD	 AICV* produces 98% less gas vs. regular ICD AICV* produces 96% less gas vs. RCP-AICD 			

Inflow Control Devices – Qflux ICD



- Creating an even influx profile along the horizontal length
- Design on friction loss and reservoir permeability
- Specific flow rate/pressure drop by altering nozzle size and quantity
- Removable housing-coffer for installing orifices on site
- Large robust orifices with nozzles for easy installation in housing



d das d d Oll t t Water t t



Inflow Control Devices – Qflux DPN

Deployment without inner string

- Major time and cost savings
- Eliminating dedicated inner string
- Ability to circulate and wash down to TD
- Less fluid losses and formation damage
- Effective wellbore clean-up
- Improved breaker coverage
- Interventionless opening of nozzles
- Plugged liner or Qflux ICD functionality



TIME Toe Valve

Dissolvable Technology





Inflow Control Devices – Qflux Injection Bypass Valve



Stimulation & Injection for AICV completions

- Open for high stimulation rates
- Well control by kill-pill
- Closed in production mode
- Robust proven check valve
- Outflow profile over horizontal well
- Multiple valves for high flow rates per unit
- Build inside AICV housing



Inflow Control Devices – SelectFlux

Selective production, stimulation and injection Stops water & gas completely selectively

- Sliding sleeve valve (SSD)
- Fitted with QFlux ICD nozzles (ON/OFF ICD)
- Multiple elements over horizontal length
- Opening and closing in same run
- Coil tubing or slick line + tractor shifting tool
- ISO 14310 V3 qualified HPHT seals





ICD Housing

Screen & tracer section

SSD

SSD section

Swellable Packers





Swellable Isolation Seals

- Zonal isolation for inflow control
- Permeability based segmentation
- Improved recovery
- Prevents annular flow
- Enhanced screen life
- Water, Oil, Hybrid, Acid activation
- Colored elastomer
- Slip-on (Q-Stat Q-Stop) / Wrapped on pipe (Q-Seal)
- Designed by well data



Complementary Products

• Tracer Carriers

- Integrated system
- Directed flow
- \circ 100% effected
- Pre installed tracer material



- Centralizers
- Bottom Shoes
- Custom made products
- OCTG and accessories



Development

Dissolvable Technology

1-Drop multistage frac sleeves

- Unlimited number of stages
- 1 ball size opens all sleeves
- Each sleeve closes after stimulation (30min)
- All sleeves opens after a few days
- 6in OD / 3,5in ID / ball size 3,375in / ball seat 3,25in
- Planned release end of 2021



Development

Dissolvable Technology

1-Drop multistage frac sleeves



· Open Sleeve #1 with ball

Run in hole

- · Pump acid for about 30 min (time can be customized)
- Closes sleeve #1 with ball
- Open Steeve #2 with ball
- Pump acid for about 30 min (time can be customized)
- Closes sleeve #2 with ball

After 2-3 days all sleeve opens for injection or production

Development

Dissolvable Technology

1. Sleeve in closed position. Ball pumped from surface.

Ball lands on the seat and open sleeve (light blue).
 Ball cannot move due to sleeve (light blue) being hydraulic locked. Stimulation starts through open ports.

3. After a predetermined time (hours), the hydraulic lock is removed. Ball shifts sleeve (light blue) in closed position and continue to the next sleeve below.

4. After a predetermined time (days), the sleeve (light blue) hydraulically move back and open the ports for injection or production again.









SMART Screens





Wireless monitoring

- Monitor completion and clean-up performance
- Equipped with Metrol Pro-Log monitoring system
- Continuous flow profiling over the complete horizontal section
- High resolution temperature profile
- Pressure gauges can be added
- Connects with paragon and Roxar









SMART Screens







Discover our new "wash pipe free screen"

The wash pipe free screen is a next generation screen to minimize installation cost.

This design can be custom build to your specifications for maximum reliability and durability and has the advantage of not requiring any washpipe during installation.

Not requiring any washpipe means less service cost, less rig time and therefore lower operational and total well cost. Next to Oil and Gas also for Geothermal wells this can be a great advantage where cost is an issue and especially for deeper wells this could have a significant advantage over standard installation.

In case of interest we will be pleased to discuss the possibilities.







CHPWELL SCREEN

Contact

HEAD OFFICE EUROPE Nijverheidsstraat 14 / 7641AB Wierden / The Netherlands T +31 546 577 908 / E sales@hpwellscreen.com

HEAD OFFICE MIDDLE EAST WellSlot Tubular Slotting and Perforating L.L.C. P.O. Box 4015 / Abu Dhabi / UAE T +971-2-6344441 / E sales@wellslot.ae

CUSTOMIZED SOLUTIONS

MANUFACTURED IN THE NETHERLANDS

CHPWELL SCREEN

Nijverheidsstraat 14 7641 AB Wierden The Netherlands

T +31 546 577 908 E sales@hpwellscreen.com

www.hpwellscreen.com

CHPWELLSCREEN

POROLOCK SHIELD

- Metal mesh
- perforation design



Superior Erosion resistance

• Unique Shielded Direct wrap

Increased diverted flow area

Tailored shield sections to match

PoroLock Shield



- 300% increased erosion resistance by reducing flow velocities
- Tailored shield sections to match base pipe perforation design
- Unique direct wrapping of all layers with integrated inner shield
- PoroLock's superior sand control and mechanical strength

PoroLock Shield ICD



- 300% increased erosion resistance by reducing flow velocities
- Engineered shield sections protecting screen from high flow rates through ICD's
- ICD's distributing flow over the horizontal section reducing hotspotting
- Unique direct wrapping of all layers with integrated inner shield
- PoroLock's superior sand control and mechanical strength

Avoiding direct line-of sight flow





When to use the Porolock Shield?

- High rate horizontal gas wells
- Horizontal Wells with consolidated or partial consolidated reservoirs
- Horizontal Wells with shallow or depleted reservoirs where GP is not possible

ER Weave OPTION

Erosion resistant weave

- Dutch weave
- Surface hardness >1200 HV
- Wire core hardness < 250 HV
- No pore size change
- No effect on ductility
- No peeling/delamination

Erosion Resistance Comparison



Conclusion

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EROSION IMPROVEMENT 300%



30% improvement in erosion resistance



HPWELLSCREEN

Portfolio PoroLock Thru Tubing

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PoroLock Through tubing

Application: Through tubing

- Direct wrapped metal mesh screen
- Base pipe less Heavy duty inner core and outer shroud
- Flush inside and outside
- High open structure
- Erosion resistant weave

Benefits

- Reduced inflow velocity
- Avoiding localized flow
- Avoiding turbulence

Erosion improvement 400 – 500 %

THROUGH TUBING SIZES

- * Any size to fit through nipple profile
- * Flexibility in design

PoroLock Tapered

TAPPERED DESIGN

Application: Through tubing – small annulus

- Tapered design
- Defined diameters with rugged construction
- Optimized inflow velocity

Benefits

- Balanced inflow along screen length
- Minimized flow acceleration at screen tip





Balanced inflow





PoroLock Through Tubing



Length* 142 in

Mesh Selection (microns)	Weave Pattern	Material	Nominal Size (OD)*	Thread	ID	OD	Screen ID
300	Plain Dutch Weave	316L*	1.31	1" FLUSH	0.764	1.315	0.764
250	Plain Dutch Weave	316L*	1.66	1 ¼" FLUSH	1.109	1.660	1.109
200	Twill Dutch Weave	316L*	1.90	1 1⁄2" FLUSH	1.3149	1.900	1.349
175	Plain Dutch Weave	316L*	2.06	1 ¾" FLUSH	1.509	2.060	1.509
150	Plain Dutch Weave	316L*	2.375	2 3/8 FLUSH	1.824	2.375	1,824

* Mesh treated for erosion resistance

Note: Shroud Open Flow Area = 33%

* Note: design flexibility for OD and length to fit to nipple profile and tubing length



PoroLock Tapered



Length* 142 in

esh Selection (microns)	Weave Pattern	Material	Nominal Size (OD)	Thread	Number of Stages	Section Length
300	Plain Dutch Weave	316L*	1.31	1" NPT	2	65/65
250	Plain Dutch Weave	316L*	1.66	1 ¼" NPT	2	65/65
200	Twill Dutch Weave	316L*	1.90	1 ½" NPT	2	65/65
175	Plain Dutch Weave	316L*	2.06	1 ¾" NPT	3	24/36/70
150	Plain Dutch Weave	316L*	2.375	2 3/8 NUE	3	24/36/70

* Mesh treated for erosion resistance

Note: Shroud Open Flow Area = 33%

* Note: design flexibility for OD and length to fit to nipple profile and tubing length



For more products please visit

www.hpwellscreen.com



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